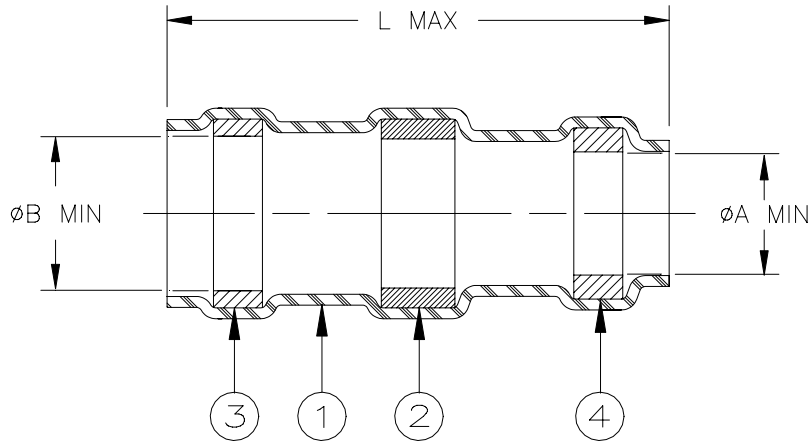


SPECIFICATION CONTROL DRAWING



Product Revision		Product Dimensions			Cable Dimensions			
Product Name		L max	øA min	øB min	øD max	øE min	J±0.5 (J±0.02)	M±0.5 (M±0.02)
D-104-31	D	29.75 (1.170)	10.80 (0.425)	11.65 (0.460)	11.43 (0.450)	5.70 (0.225)	8 (0.315)	9 (0.355)

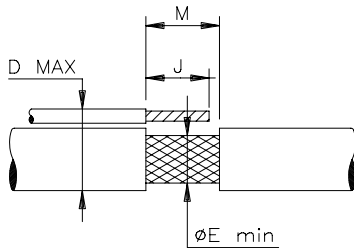
MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 SOLDER: TYPE Sn63 per ANSI-J-STD-006.
 FLUX: TYPE ROM1 per ANSI-J-STD-004.
3. MELTABLE RING: Thermally stabilized thermoplastic. Color: blue.
4. MELTABLE RING: Thermally stabilized thermoplastic. Color: natural.

APPLICATION

1. This part is designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the dimensional criteria listed, having nickel plated copper shields.
 2. Install using Raychem-approved convection or infrared tools in accordance with Raychem assembly procedure RCPS-100-70.
 3. Assemblies will meet requirements of Raychem specification RT-1404 and National Aerospace Standard NAS-1747.
2. Temperature range: -55°C to +150°C.

For best results, prepare the cable as shown:



* A trademark of Raychem Corporation.

Raychem		THERMOFIT DEVICES		Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA		TITLE: SOLDERSLEEVE* SHIELD TERMINATOR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.						DOCUMENT NO.: D-104-31	
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A ROUGHNESS IN MICRON		Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D990173	
REPLACES: D981827		DRAWN BY: M. FORONDA		DATE: 03/22/99		PROD. REV. SEE TABLE	
DOC ISSUE: 4		SCALE: None		SIZE: A		SHEET: 1 of 1	

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